

- 6.1 Glass fiber filter discs, 4.7 cm or 2.1 cm, without organic binder, Reeve Angel type 934-AH, Gelman type A/E, or equivalent
- 6.2 Filter holder, membrane filter funnel or Gooch crucible adapter
- 6.3 Suction flask, 500 mL
- 6.4 Gooch crucibles, 25 mL (if 2.1 cm filter is used)
- 6.5 Evaporating dishes, porcelain, 100 mL volume. (Vycor or platinum dishes may be substituted)
- 6.6 Steam bath
- 6.7 Drying oven, 180°C ± 2°C
- 6.8 Desiccator
- 6.9 Analytical balance, capable of weighing to 0.1 mg

7.0 Procedure

- 7.1 Preparation of glass fiber filter disc: Place the disc on the membrane filter apparatus or insert into bottom of a suitable Gooch crucible. While vacuum is applied, wash the disc with three successive 20 mL volumes of distilled water. Remove all traces of water by continuing to apply vacuum after water has passed through. Discard washings.
- 7.2 Preparation of evaporating dishes: If Volatile Residue is also to be measured heat the clean dish to 550 ± 50°C for one hour in a muffle furnace. If only Filterable Residue is to be measured heat the clean dish to 180 ± 2°C for one hour. Cool in desiccator and store until needed. Weigh immediately before use.
- 7.3 Assemble the filtering apparatus and begin suction. Shake the sample vigorously and rapidly transfer 100 mL to the funnel by means of a 100 mL graduated cylinder. If total filterable residue is low, a larger volume may be filtered.
- 7.4 Filter the sample through the glass fiber filter, rinse with three 10 mL portions of distilled water and continue to apply vacuum for about 3 minutes after filtration is complete to remove as much water as possible.
- 7.5 Transfer 100 mL (or a larger volume) of the filtrate to a weighed evaporating dish and evaporate to dryness on a steam bath.
- 7.6 Dry the evaporated sample for at least one hour at 180 plus or minus 2°C. Cool in a desiccator and weigh. Repeat the drying cycle until a constant weight is obtained or until weight loss is less than 0.5 mg.

8.0 Calculation

- 8.1 Calculate filterable residue as follows:

$$\text{Filterable residue, mg/L} = \frac{(A - B) \times 1,000}{C}$$

where:

A = weight of dried residue + dish in mg

B = weight of dish in mg

C = volume of sample used in mL

9.0 Precision and Accuracy

9.1 Precision and accuracy are not available at this time.

Bibliography

1. Standard Methods for the Examination of Water and Wastewater, 14th Edition, p 92, Method 208B, (1975).